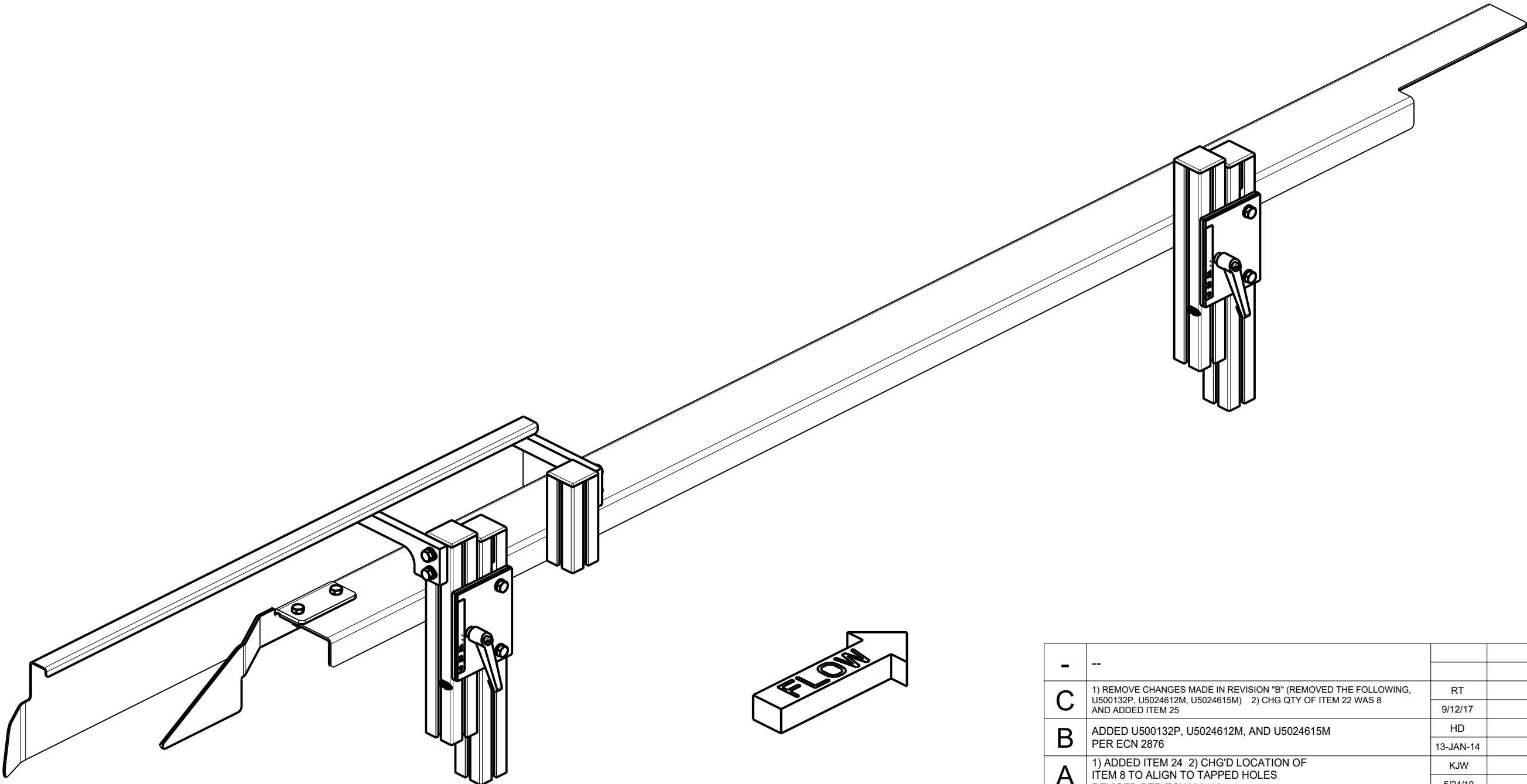
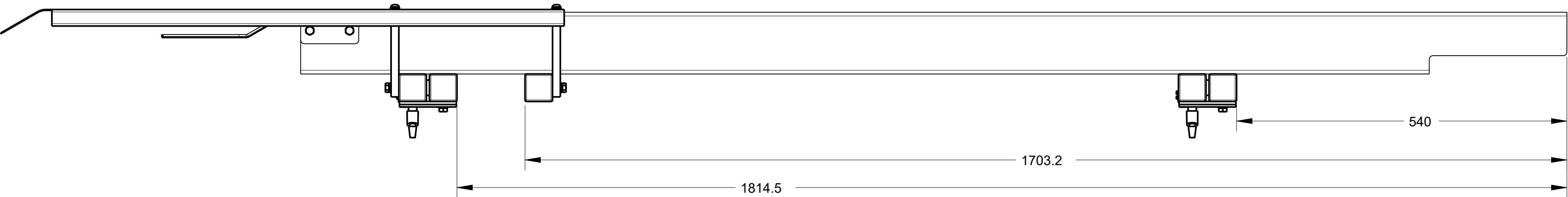


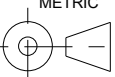
				ITEM	QTY	DESCRIPTION	PART NUMBER
				1	9	SQUARE NUT, M8, MINITEC	09-038064-6000-0
				2	2	T-SLOT BAR, MINITEC, M8 X 45 X 3	U5000308P
				3	2	ADJUSTABLE LEVER, M8 X 25	U5000751P
				4	5	END CAP, 45 X 45	U5002062P
				5	1	FLAP PLOW	U5002763M
				6	2	TOP FLAP SPRT, SLIDEBAR	U5002964M
				7	2	BRACKET, SUPPORT	U5003978M
				8	2	POINTER, 20mm STEEL	U5008402P
				9	2	SCALE, SELF-ADHESIVE PET, 200mm L TO R, CUT TO 100mm	U5008841P_CFG100
				10	2	TOP FLAP SPRT, CLAMP PLT	U5008861P
				11	2	TOP FLAP SPRT, FRICTION PAD	U5008863P
				12	1	TOP FLAP SPRT, TUBE	U5008866M
				13	1	FLAP GUIDE	U5008895M
				14	2	TOP FLAP SPRT, SLIDING TUBE	U5008896M
				15	2	TOP FLAP SPRT, STATIONARY TUBE	U5008897M
				16	1	SUPPORT, FLAP PLOW	U5008901M
				17	2	(EXP) METRIC SPRING PIN 4mm X 50mm LG	U6002460P_EXP
				18	6	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
				19	15	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
				20	2	HEX NUT, M8X1.25 SS	U6002618P_EXP
				21	5	SCREW HHCS, M8x20 FULL THRD SS	U6002763P_EXP
				22	4	SCREW HHCS, M8x25 SS	U6002764P_EXP
				23	2	SCREW BHCS, M8X1.25 x 25.0 LG	U6002875P_EXP
				24	4	SCREW SHCS, M3x10 FULL THD SS	U6003779P_EXP
				25	4	SCREW HHCS, M8x30 SS	U6002765P_EXP



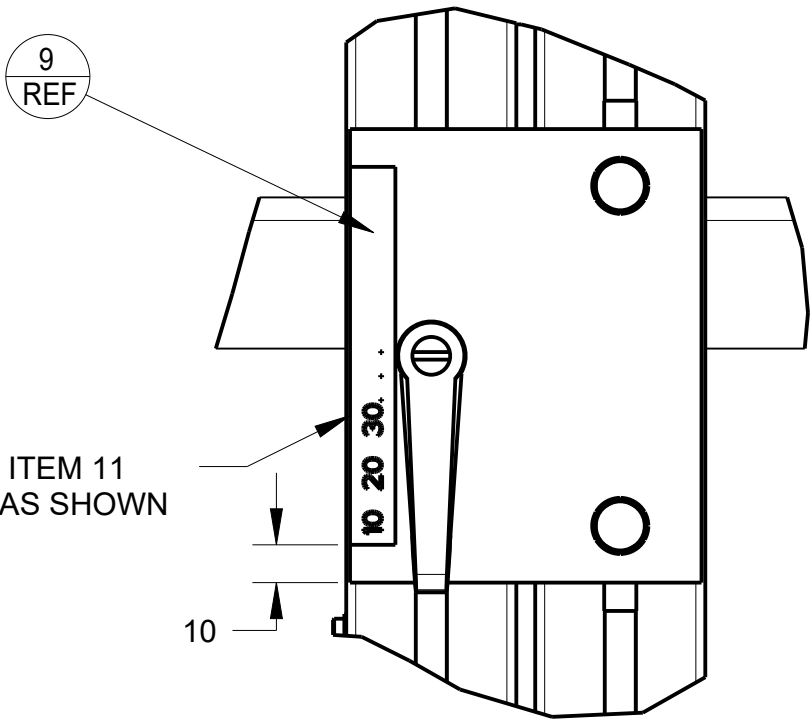
-	--		
C	1) REMOVE CHANGES MADE IN REVISION "B" (REMOVED THE FOLLOWING, U500132P, U5024612M, U5024615M) 2) CHG QTY OF ITEM 22 WAS 8 AND ADDED ITEM 25	RT	
B	ADDED U500132P, U5024612M, AND U5024615M PER ECN 2876	HD	
A	1) ADDED ITEM 24 2) CHG'D LOCATION OF ITEM 8 TO ALIGN TO TAPPED HOLES REVISED PER ECN002470	KJW	
REV.	DESCRIPTION	BY	CHK'D
		DATE	DATE

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1250M MACHINE	5037 SERIAL NUMBER	PACK SUPPORT SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS J/12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)		METRIC FINISH: -	MATERIAL: -
DRW BY: S.ALM		CHK'D :	
DATE:09-NOV-06		DATE :	
TITLE: ASSY, TOP FLAP GUIDE		ENGR. BY : PNW	
		DATE :	
		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/16 SCALE	Production LEVEL	C DRW. SIZE	U5008860M DRW. N°
C REV	N/A VER	1/4 SHEETS	

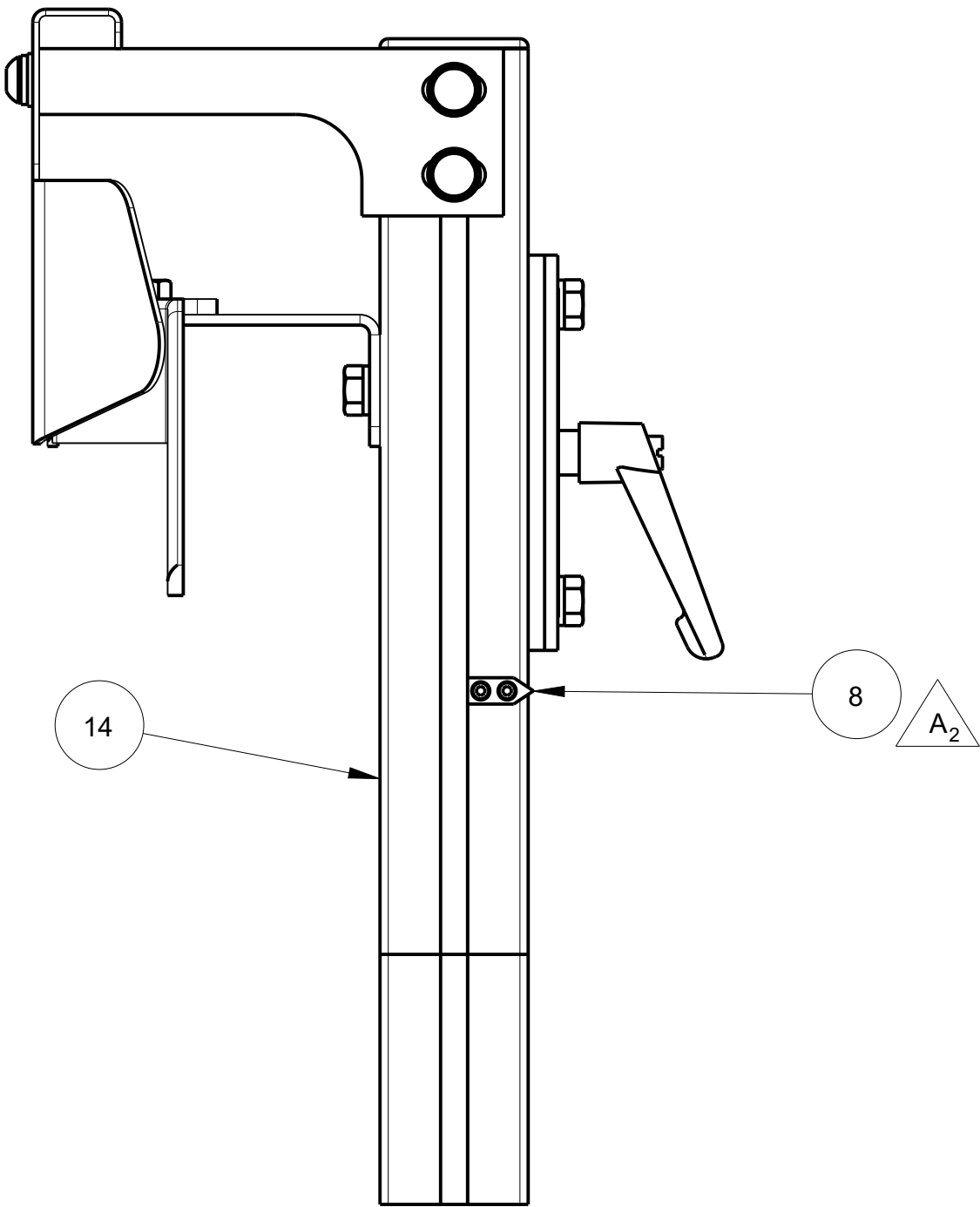


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1250M MACHINE	5037 SERIAL NUMBER	PACK SUPPORT SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	METRIC 
DRW BY: S.ALM DATE: 09-Nov-06		CHK'D : DATE :	ENGR. BY : PNW DATE :
TITLE: ASSY, TOP FLAP GUIDE		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/16 SCALE	C DRW. SIZE	U5008860M	C REV
			2/4 SHEETS

ALIGN EDGE OF ITEM 10 WITH EDGE OF ITEM 11
AND AFFIX IN ORIENTATION AS SHOWN

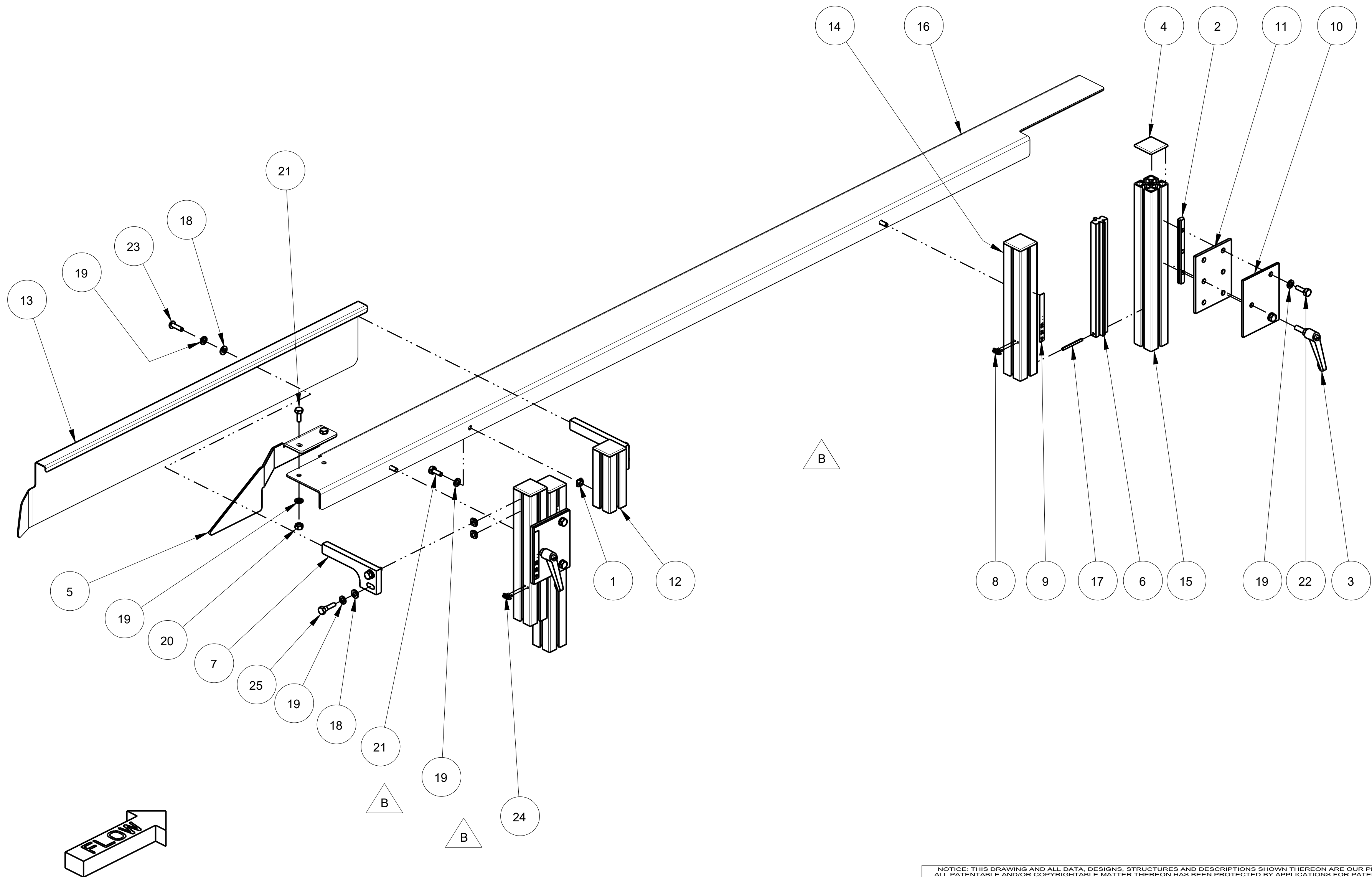


DETAIL A
SCALE 1/2



SCALE 1/2

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1250M MACHINE		5038 SERIAL NUMBER		PACK SUPPORT SUB ASSEMBLY		RH MACHINE REMARKS	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING				METRIC		MATERIAL:	
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		FINISH:	
DRW BY: S.ALM				CHK'D :		ENGR. BY : PNW	
DATE: 09-Nov-06				DATE :		DATE :	
TITLE: ASSY, TOP FLAP GUIDE				MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/16 SCALE		C DRW. SIZE		U5008860M		C REV	
		DRW. N°				3/4 SHEETS	



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1250M MACHINE			5037 SERIAL NUMBER			PACK SUPPORT SUB ASSEMBLY			RH MACHINE REMARKS						
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						METRIC		MATERIAL:			FINISH:				
GENERAL TOLERANCE:		CONCENTRICITY ± 0.02			BREAK SHARP CORNERS										
HOLE, SLOT ± 0.12		PERPENDICULARITY $\pm 0.02/\text{CM}$			REMOVE ALL BURRS										
OTHERS ± 0.12		ANGULARITY $\pm 0.25^\circ$			FINISHED SURFACES 3.2										
DRW BY: KJW		CHK'D :			ENGR. BY : PNW										
DATE: 22-Nov-05			DATE :			DATE :									
TITLE: ASSY, TOP FLAP GUIDE						MeadWestvaco				Packaging Systems Atlanta, Georgia Deols, FRANCE					
3/16 SCALE		LEVEL		C DRW. SIZE		DRW. N°		U5008860M		C REV		N/A VER		4/4 SHEETS	